

Technical Data Sheet

AISI-201

General Presentation

AISI-201 is an austenitic chromium nickel-manganese stainless steel that was developed originally to conserve nickel. It provides properties similar to AISI-301 and can be used in most applications for AISI-301. This alloy is nonmagnetic in the annealed condition but becomes slightly magnetic when cold worked. The rate of work hardening is similar to AISI-301, although AISI-201 develops somewhat higher yield strength while retaining equal ductility when cold worked. Toughness at low temperatures is excellent.

Classification

Austenitic stainless steel

Application

AISI-201 stainless steel is used in structural members, different kinds of severely formed parts, and siding and roofing for railway cars and trailers.

Processing

The annealing temperature for AISI-201 is between 1000 and 1100 °C. To keep the carbides in solution and prevent sensitization, rapid cooling through the carbide precipitation range (800 - 430 °C) is required. AISI-201 cannot be hardened by thermal treatment; it can only be hardened by cold working.

Forming

AISI-201 stainless steel has similar bending, forming, and drawing properties to AISI-301 stainless steel.

Weldability

All traditional welding techniques can be used to join AISI-201 to steels that are 18 percent chromium and 8 percent nickel. AISI-201 is prone to intergranular corrosion in the weld heat affected zone, just like other austenitic stainless steels whose carbon content is not kept below 0.03%.

Corrosion

AISI-201 can withstand a wide range of mild to moderately corrosive environments. It has corrosion resistance comparable to AISI-301 and has successfully replaced AISI-304 in many mild environments.

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Chemical Properties

Chemical properties of the alloy is given below (maximum values unless indicated otherwise).

Name	Number	C (%)	Si (%)	Mn (%)	P (%)	S (%)	Cr (%)	Ni (%)	N (%)
X12CrMnNiN17-7-5	1.4372	0,15	1,00	5,5 to 7,5	0,045	0,15	16,0 to 18,0	3,5 to 5,5	0,05 to 0,25

Mechanical Properties

The following table summarizes the mechanical properties at room temperature (minimum values).

Tensile S. (MPa), Rm	Yield S. (MPa), Rp 0,2	Elongation (%)	Elastic Modulus (GPa)
680-880	350	45	200

Some Physical Properties

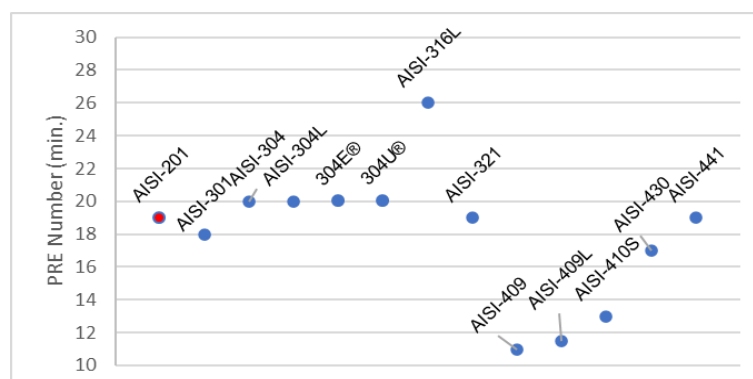
Thermal conductivity at 20 °C (W/(m.K))	Specific thermal capacity at 20 C° J/(kg.K)	Electrical resistivity at 20 °C (Ω.mm ² /m)
15	-	0,7

Comparison With Different Stainless Steel Grades

	AISI-201	AISI-304	AISI-316L
% C + N	0.40	0.17	0.13
% Ni min. / max.	3.5 / 5.5	8.0 / 10.5	10.0 / 13.0
% Cr min. / max.	16.0 / 18.0	17.5 / 19.5	16.5 / 18.5
% Mo min. / max.	-	-	2.0 / 2.5

Corrosion Resistance

PRE value of each alloy is given on the graph below. AISI-201 is indicated with red dot on graph.



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Available Products

Process	Alloy Type	Alloy (AISI)	EN No.	Surface	Product Type	Range		
						thickness (mm)	width (mm)	length (cm)
Cold rolled + Solution annealed	Austenitic	201	1.4372	2B, 2D, 2H, 2J, 2C, NO:4, SB	Coil, strip, sheet, plate, disc	0,25-3	50-1300	20-600 or coil
		301	1.4310					
		304/304L	1.4301/1.4307					
		304E@/304U@	-					
		316L	1.4404					
	321	1.4541						
	Ferritic	409/409L	1.4512					
		410S	1.4000					
		430	1.4016					
		441	1.4509					

Geometrical Properties

The tolerances of thickness according to TS EN ISO 9445-2 Standard is given below (dimensions in millimeters).

Specified thickness (t)	Special tolerances for a specified width of	
	$w \leq 1000$	$1000 < w \leq 1300$
$t < 0,30$	$\pm 0,030$	-
$0,30 \leq t < 0,40$	$\pm 0,030$	$\pm 0,035$
$0,40 \leq t < 0,50$	$\pm 0,035$	$\pm 0,035$
$0,50 \leq t < 0,60$	$\pm 0,035$	$\pm 0,035$
$0,60 \leq t < 0,80$	$\pm 0,040$	$\pm 0,040$
$0,80 \leq t < 1,00$	$\pm 0,040$	$\pm 0,050$
$1,00 \leq t < 1,20$	$\pm 0,050$	$\pm 0,055$
$1,20 \leq t < 1,50$	$\pm 0,055$	$\pm 0,060$
$1,50 \leq t < 2,00$	$\pm 0,065$	$\pm 0,070$
$2,00 \leq t < 2,50$	-	-
$2,50 \leq t < 3,00$	-	-

The tolerances on width for cold-rolled wide strip and sheet/plate cut from cold-rolled wide strip mill edges is given below (dimensions in millimeters).

Tolerances for a specified width of	
$600 \leq w < 1000$	$1000 \leq w \leq 2100$
+25 0	+30 0

The tolerances on sheet-plate cut from cold-rolled wide strip mill edges is given below (dimensions in millimeters).

Tolerance	
Length	Normal
≤ 1500	+5 /0

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- For thickness tolerances, EN/2 is in our productivity.
- The width tolerances are for slit edge materials.

Edge Wave, Flatness Tolerances

- According to standard h/l rate is 0.03 max.
- For clients with special requests on flatness we can produce EN/2.

Sheet/plate

- Minimum sheet length is 200 mm, maximum sheet length is 6000 mm.
- Minimum width is 425 mm, maximum width is 1300 (1500 mm is available for contract manufacturing).
- Producibile thicknesses are between 0,3 – 3 mm.
- The above mentioned min. and max. Values are machine manufacturability. Information should be obtained from planning for plate combinations.
- Sheets can be filmed.
- Sheets can be labeled.

Mandrel Dia. (mm)	Thickness (mm)		Width (mm)		Length (cm)		Mandrel Tonnage	Packet Tonnage
	Min.	Max.	Min.	Max.	Min.	Max.	Max.	Max.
503	0,5	3	425	1500	20	600	10	2,5

Strip

- Strip inner diameter is 508 mm.
- For thicknesses of 0.90 mm and above, the slitting process is combined as 50 mm*15mm. The strip outer diameter is a maximum of 1750 mm.
- For thicknesses below 0.90 mm, the slitting process is combined as 50 mm * 15 mm. Maximum roll weight should be 10 tons.
- Slitting is not performed in thicknesses below 0.30 mm thickness.
- Paper wrapping is not possible for strips under 350 mm width.
- For thicknesses over 1.80 mm, the slitting process should be asked to the planning department.
- Thin film coating can be done on the edge cutting.
- It is possible to label on the edge cut rolls.

Cutting Type	Mandrel Dia. (mm)		Thickness (mm)		Width (mm)	
	Entry	Exit	Min.	Max.	Min.	Max.
Edge Cutting	508 - 610	508 - 610	0,3	3	300	1280
Multi Slitting	508 - 610	508 - 610	0,6	3	40	-

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Subjected Certificates and Standards

Certificates:

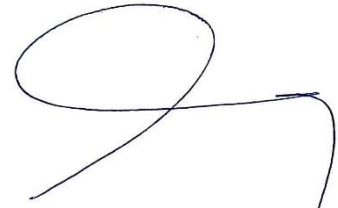
- TS EN ISO 9001:2015
- TS EN ISO/IEC 17025:2017
- TS EN ISO 9001:2015 EN AS 9100:2018
- IATF 16949:2016
- TS ISO 10002:2018
- 2014/68/EU: EN 764-5, section 4.2 and AD 2000-Merkblatt W0
- TS EN 10088-2:2014,
- 2001/95/EC General Product Safety Directive
- 1935/2004 EU Food Contact Regulations (EC)
- 98/79/EC In Vitro Diagnostics Medical Devices and Repealing Directive
- EU 2017/745 Medical Devices
- EU NO 305/2011 Construction Products Regulation
- 2011/65/EU Restriction of Hazardous Substances Directive ROHS
- 2016/26/EU, 2017/225/EU, 2018/35/EU REACH
- 2014/34/EU ATEX

Standards:

- TS EN 10088-2:2014,
- TS EN 10088-4:2013,
- TS EN 9445-2:2010,
- TS EN 10028-7:2016,
- TS 3157 EN ISO 3651-2:2000,
- ASTM A240/A240M-22b-2022,
- ASTM A480/A480M-22a-2022,
- ASME SA 240/SA 240M-2021,
- ASME SA 480/SA 480M-2021,
- ASTM A262,
- EN 764-5 Section 4.2,
- ISPM 15:2019 Fumigation



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